



ISO-9001:2008

# AUTOMOTIVE SOLUTIONS™



Regd. Office : 11/9, Ground Floor, Old Rajinder Nagar  
New Delhi - 110060, INDIA.



Sales Office : WZ-75A, Toda Pur,  
New Delhi - 110012.



Customer Support :  
011-329 37026, 011-470 37026.



[www.automotivesolutions.net.in](http://www.automotivesolutions.net.in)



[www.buypaintsonline.com](http://www.buypaintsonline.com)



[info@automotivesolutions.net.in](mailto:info@automotivesolutions.net.in)

QUALIFIES ASTM STD

## MIL Paints

AS PER- SPECS  
FED-595 / RAL / BS

### MIL TOP COAT APPLICATION GUIDE

#### MIL - PRF- 85285E



Proper Cleaning. Remove Dust & Dirt.  
Degrease the surface properly



Mixing Ratio 2:1, Mix Part - A & Part - B Only When  
Required. Use MIL PU THINNER for Dilution 15-20%.



After Mixing of Products, Use within 4-6 hrs else  
product will become hard & exceed potlife.



Use HVLP SPRAY GUN.  
Nozzle size 1.2mm - 1.4mm for Application.



Drying Time 8 to 12 Hrs.  
Full Curing 7 Days

Refer Product TDS for More Details

#### MIL - PRF- 22750G



Degrease the surface properly



Mixing Ratio 3:1, Mix Part - A & Part - B Only When  
Required. Use MIL EPOXY THINNER for Dilution 15-20%.



After Mixing of Products, Use within 4-6 hrs else  
product will become hard & exceed potlife.



Use HVLP SPRAY GUN.  
Nozzle size 1.2mm - 1.4mm for Application.



Drying Time 8 to 12 Hrs.  
Full Curing 7 Days

### MIL PRIMER APPLICATION GUIDE

#### MIL - PRF- 23377K ★ MIL - DTL- 53022D



Proper Cleaning. Remove Dust & Dirt.  
Degrease the surface properly.



Mixing Ratio 3:1 Mix Part - A & Part - B Only When  
Required. Use MIL EPOXY THINNER for Dilution.



After Mixing of Products Part - A & Part - B, Use within  
6-8 hrs at 25°C else product will become hard & exceed potlife.



Use HVLP SPRAY GUN.  
Nozzle size 1.4mm - 1.8mm for Application.



Drying Time 8 to 12 Hrs.

Refer Product TDS for More Details

#### MIL - C- 8514C



Proper Cleaning. Remove Dust & Dirt.  
Degrease the surface properly.



Mixing Ratio 1:1 Mix Part - A & Part - B Only When  
Required.



After Mixing of Products Use within 2 hrs at 25°C.  
Apply when humidity is below 75%.



Use HVLP SPRAY GUN.  
Nozzle size 1.2mm - 1.4mm for Application.



Drying Time 2 to 4 Hrs.

Refer Product TDS for More Details

**THIS PRODUCT HAS BEEN DEVELOPED FOR PROFESSIONAL USE;  
IF YOU ARE NOT CONFIDENT IN COATING YOUR PRODUCT YOURSELF SEEK PROFESSIONAL HELP.**

ALL PRODUCTS ARE MANUFACTURED AS PER QUALITY STANDARDS LAID DOWN  
BY AUTOMOTIVE SOLUTIONS

FOLLOW US ON :





ISO-9001:2008

# AUTOMOTIVE SOLUTIONS™



Regd. Office : 11/9, Ground Floor, Old Rajinder Nagar  
New Delhi - 110060, INDIA.



Sales Office : WZ-75A, Toda Pur,  
New Delhi - 110012.



Customer Support :  
011-329 37026, 011-470 37026.



[www.automotivesolutions.net.in](http://www.automotivesolutions.net.in)



[www.buypaintsonline.com](http://www.buypaintsonline.com)



[info@automotivesolutions.net.in](mailto:info@automotivesolutions.net.in)

QUALIFIES ASTM STD

## MIL Paints

AS PER- SPECS  
FED-595 / RAL / BS

### Mixing Instructions

Prior to mixing, thoroughly shake the loose component. Add the hardener to the base component and stir well. Induction time may be required based on temperature.

### USE UNDER SUPERVISION OF QUALIFIED APPLICATOR

**Storage :** Room Temp. Avoid Direct Sunlight

**Shelf Life :** One Year in Sealed Container

**Safety Guidelines :** Wear Gloves & Safety Goggles while application.



### Chemical Resistance Guide

Exposure	Fumes	Splash & Spillage
Acids	Excellent	Excellent
Alkalies	Excellent	Excellent
Solvents	Excellent	Excellent
Salts	Excellent	Excellent
Water	Excellent	Excellent

### INSTRUCTIONS

SHAKE WELL BEFORE USE. STORE IN COOL DARK PLACE. KEEP AWAY FROM CHILDREN. WARRANTY WITH AS MIL THINNER ONLY. DEGREASE SURFACE BEFORE PAINTING. PRODUCT IS HIGHLY SENSITIVE TO MOISTURE. CAN BE SPRAY PAINTED BY ADJUSTING VISCOSITY. IMMEDIATELY CLOSE CONTAINER TIGHTLY AFTER USE. ALL MIXING VESSELS, COMPRESSED AIR SHOULD BE FREE FROM MOISTURE CONTENT. FOR BEST RESULTS USE RECOMMENDED SPRAY GUNS. PLEASE NOTE FLASH POINT ABOVE 28°C.

### DISCLAIMER:

THE INFORMATION CONTAINED IN THIS DATA SHEET IS BASED ON TECHNICAL DATA AVAILABLE AND FROM OUR FIELD EXPERIENCES. THE BUYER IS REQUESTED TO VERIFY AND ASCERTAIN HIS REQUIREMENTS BEFORE APPLICATION. DUE TO CONTINUOUS R&D AND IMPROVEMENT IN THE TECHNOLOGY, WE RESERVE OUR OPTIONS TO CHANGE THE SPECIFICATIONS AND PRESENTATIONS.

THE PURCHASER SHOULD THOROUGHLY TEST OR QUALIFY THE PRODUCT FOR SERVICEABILITY, ENVIRONMENTAL COMPLIANCE AND HEALTH AND SAFETY FACTORS PRIOR TO USE.

FURTHER OUR TOTAL LIABILITY IS LIMITED TO THE PRICE OF THE PRODUCT OR REPLACEMENT IN KIND.

### QUALIFIES ASTM STANDARD

ASTM 3359

ASTM D533

ASTM D1005

ASTM G155

ASTM D523

ASTM D4366

ASTM D2485

ASTM D522

ASTM D2794

ASTM D2792, D1308

FOLLOW US ON :

